

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
011.42250ZN	L.19/00249/14 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X25		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,88-8,08	10	0
HEAD THICKNESS	2,75	3,05	2,95-3,02	10	0
RADIUS UNDER HEAD	R 0,60		R 0,60-0,85	10	0
RECESS DIAMETER	4,60		4,39-4,53	10	0
RECESS DEPTH #2	1,80	2,46	2,11-2,16	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,08-4,20	10	0
MINOR DIAMETER	2,95	3,10	2,98-3,02	10	0
PITCH	1,40		1,41-1,42	10	0
THREAD ANGLE	60°		57°20'-57°40'	10	0
POINT ANGLE	40°	50°	40°20'-42°50'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	23,70	26,30	24,77-24,93	10	0
TORSION	46 KGF-CM MIN.		56-58	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	WITH CONE POINT		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	5	1	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50